

FLUID LINE TECHNOLOGY

MANUFACTURER OF SANITARY
AND ULTRACLEAN COMPONENTS

PRODUCT CATALOG



CUSTOM

STANDARD

PROTOTYPE

INSTRUMENT TEE'S AND CPM'S

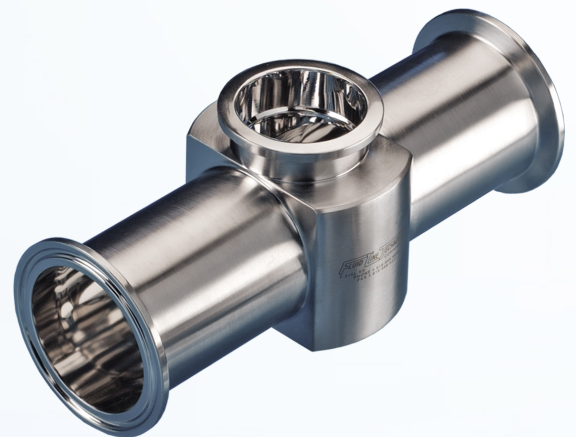


BENEFITS

- ❑ BPE compliant / Sanitary design
- ❑ Fully customizable for specific needs
- ❑ Autoweld and clamp connections are standard

TECHNICAL INFORMATION

- ❑ Pressure rating up to 150 psi.
- ❑ Variety of surface finishes available
- ❑ Variety of Alloy materials available
- ❑ Variety of chemical treatments available
- ❑ MTR'S standard for full material traceability (Heat numbers / codes)



CERTIFICATES



Certificate of Surface Treatment

Company Name		Certificate No.	
Contact		Customer P.O. No.	
Address		Job No.	
City, State, Zip		Time	

Item	Quantity	Part Number	Description

Treatment	ID Finish	Specifications
Electro Polish	Passivate	OD Finish

Certification	We hereby certify that the parts described above were given the treatment indicated, in accordance with the stated specifications.
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Authorized Representative	Date

9362 Eton Ave • Chatsworth, CA 91311 • 818-998-8848 Phone • 818-998-6331 F
www.fluidlinetech.com



Welding Conformance

Company Name		Certificate No.	
Contact		Customer P.O. No.	
Address		Job No.	
City, State, Zip		Time	

Item	Quantity	Part Number	Description

Certification	Fluid Line Technology certifies that no filler have been used on parts and it 100% automatic fuse weld procedure.
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Authorized Representative	Date

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Certificate of Pressure Test

Company Name		Certificate No.	
Contact		Customer P.O. No.	
Address		Job No.	
City, State, Zip		Time	

Item	Quantity	Part Number	Description

Procedure:
 1- Cap all outlets.
 2- Connect pressure test gauge.
 3- Connect 75 psi Air Inlet.
 4- Pressure tank to 90 psi.
 5- Test unit under 90 psi. for a minimum of 3 minutes.

PASS: _____ NO PASS: _____
 DATE TESTED: _____

Certification	We hereby certify that the parts described above were given the treatment indicated, in accordance with the stated specifications.
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Authorized Representative	Date

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Quality Control Documentation / Compliance Rec

Project: _____
 Drawing No.: _____
 Line No.: _____

Weld No.	Material Type	Size (in.)	Cast/Heat No.	Date Weld	Weld Procedure	Ra Loc.	Ra Read
01							
02							

Customer	P.O. No.
Attn:	Part No.
	Weld Log No.
	Job No.
	Welder
	Welder Id No.
	Quantity

All welds performed in accordance with PQR's established by: _____ Inspected by: _____

Qualified by: _____ Date: _____

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Certificate of Electropolish

Company Name		Customer P.O. #	
Attn.		Date	
Part #		Quantity	
Job #		Time	

Certification	This is to certify that the parts were polished and Electro-polish to 20 Ra in accordance to Fluid Line Technology Corporation.
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Description: _____

Process: VIA EP PROCESS

Authorized Representative	Date

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PASSIVATION PROCEDURE

- Citrisurf 3050 Pharmaceutical Grade
- Passivation Procedure - Tank / Submersion Bath Application
- 1- Clean surface to be free of all oils and grease with Plankal Soap
 - 2- Submerge surface / part in Citrisurf 3050 bath.
 - Ambient temperature of room/surface = 70° and above - leave Part submerged Citrisurf 3050 for 40-minutes.
 - Surface temperature of 120° to 160° - leave part submerged in Citrisurf 3050 for 30- minutes.
 - 3- After Submerging work Piece and Process is completed Rinse all wetted surfaces utilizing DI water . All surface must be free of any water stain.

Passivation Certification

Fluid Line Job #:	Passivated By:
Customer:	
Customer P.O.#:	
Description:	Representative:
Drawing No.:	
Quantity:	Time:
Certificate #:	Date:

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